

Nutstoßen - Innenvierkant

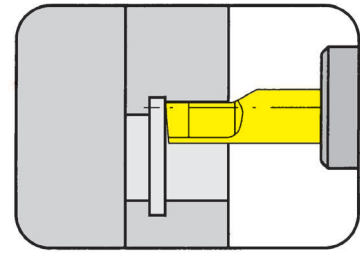
Square Broaching



Schneidplatte

N105/N110

Insert

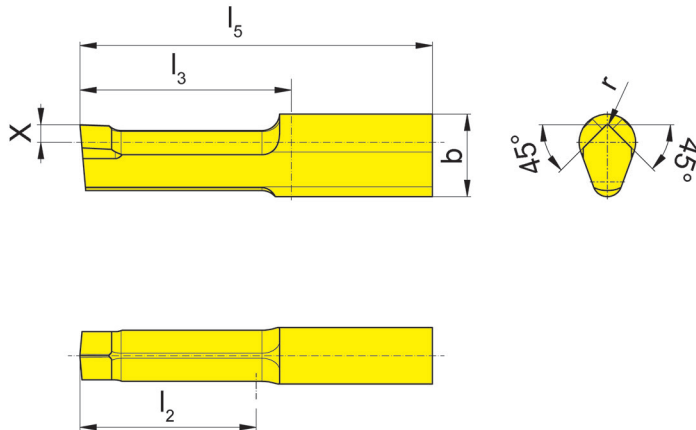


Innenvierkant ab	Square Broaching from	SW 4
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Empfehlung für: Nutstoßaggregate
Recommended for: Broaching units

für Klemmhalter
for Toolholder

Typ B105
Type SB105
SB110



Innenvierkant
Square Broaching

Bestellnummer Part number	SW	b	l ₅	l ₂	l ₃	r	X	D _{min}	AN25
N105.SQ.0405.1.A1	4-5	7	25	10	13	0,2	1,5	4,1	▲
N105.SQ.0506.1.A1	5-6	7	30	12	18	0,2	1,5	5,1	▲
N105.SQ.0608.2.A1	6-8	7	30	15	18	0,2	1,5	6,1	▲
N110.SQ.0810.2.A1	8-10	-	45	15	19	0,2	2,5	8,1	▲
N110.SQ.1013.2.A1	10-13	-	45	15	19	0,2	2,5	10,2	▲

▲ ab Lager / on stock Δ 4 Wochen / 4 weeks x auf Anfrage / upon request

● empfohlen / recommended

o bedingt einsetzbar / alternative recommendation

- nicht geeignet / not suitable

■ unbeschichtete HM-Sorten / uncoated grades

■ beschichtete HM-Sorten / coated grades

■ bestückt/Cermet / brazed/Cermet

Abmessungen in mm

Dimensions in mm

P	•
M	○
K	-
N	-
S	-
H	-

HM-Sorten
Carbide grades

Nutstoßen - Innenvierkant

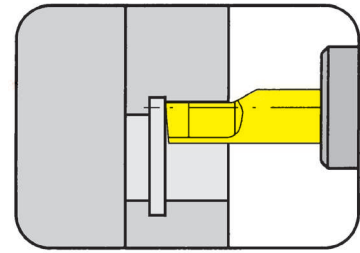
Square Broaching



Schneidplatte

N105/N110

Insert

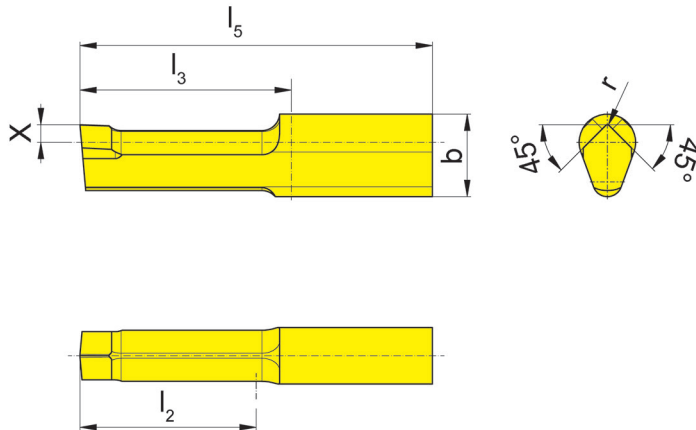


Innenvierkant ab	Square Broaching from	SW 4
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Empfehlung für: konventionelles Stoßen
Recommended for: conventional broaching

für Klemhalter
for Toolholder

Typ B105
Type SB105
SB110



Innenvierkant
Square Broaching

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N105.SQ.0506.1.B1	5-6	7	30	12	18	0,2	1,5	5,1	▲
N105.SQ.0608.2.B1	6-8	7	30	15	18	0,2	1,5	6,1	▲
N110.SQ.0810.2.B1	8-10	-	45	15	19	0,2	2,5	8,1	▲
N110.SQ.1013.2.B1	10-13	-	45	15	19	0,2	2,5	10,2	▲

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HM-Sorten
Carbide grades

Nutstoßen - Innenvierkant

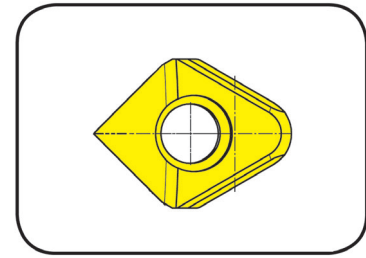
Square Broaching



Schneidplatte

Insert

S117

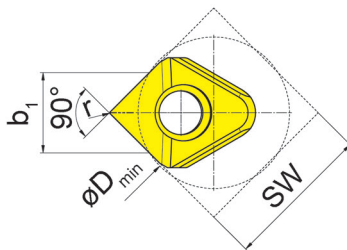
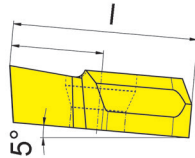


Innenvierkant ab	Square Broaching from	SW 13
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Empfehlung für: Nutstoßaggregate
Recommended for: Broaching units

für Klemmhalter
for Toolholder

Typ SH117....SQ...
Type



Innenvierkant
Square Broaching

Bestellnummer Part number	SW	b ₁	l	r	D _{min}	Klemmhalter Toolholder	AN45
S117.SQ.1315.08.A1	13-15	6,61-7,84	13,0	0,2	13,5	SH117.1325.SQ.1.08.IK	▲
S117.SQ.1517.10.A1	15-17	7,84-9,08	14,8	0,2	15,5	SH117.1525.SQ.1.10.IK	▲
S117.SQ.1719.12.A1	17-19	9,08-10,33	16,7	0,2	17,5	SH117.1732.SQ.1.12.IK	▲
S117.SQ.1922.16.A1	19-22	10,33-12,22	19,0	0,2	19,5	SH117.1932.SQ.1.16.IK	▲

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Abmessungen in mm

Dimensions in mm

P	●
M	○
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S	○
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HM-Sorten
Carbide grades

Nutstoßen - Innenvierkant

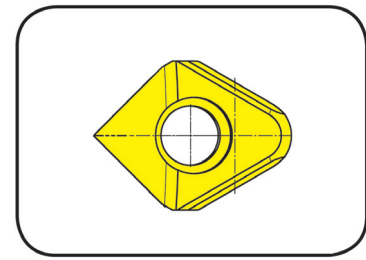
Square Broaching



Schneidplatte

Insert

S117

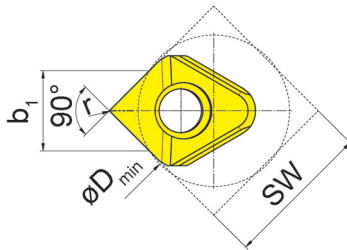
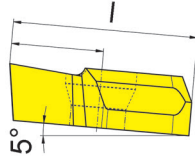


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Type



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Square Broaching

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S117.SQ.1315.08.B2	13-15	6,61-7,84	13,0	0,2	13,5	SH117.1325.SQ.1.08.IK	▲
S117.SQ.1517.10.B2	15-17	7,84-9,08	14,8	0,2	15,5	SH117.1525.SQ.1.10.IK	▲
S117.SQ.1719.12.B2	17-19	9,08-10,33	16,7	0,2	17,5	SH117.1732.SQ.1.12.IK	▲
S117.SQ.1922.16.B2	19-22	10,33-12,22	19,0	0,2	19,5	SH117.1932.SQ.1.16.IK	▲

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