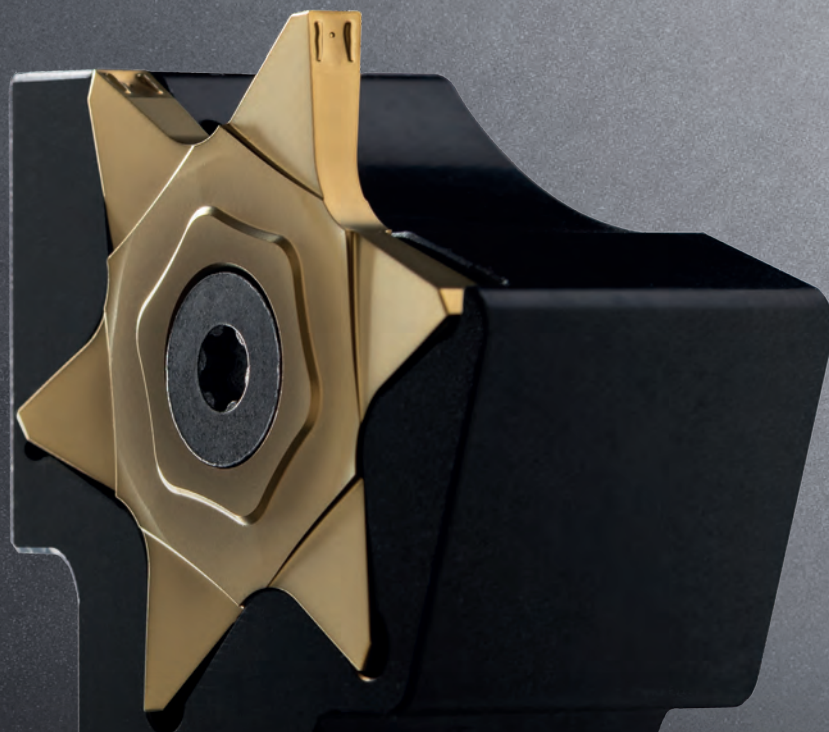




新製品
NEW



インサート幅 2.0 mm を拡充
最大溝深さ 9.5 mm 対応
システム 66T

NEW GROOVING WIDTH OF 2 MM
WITH A GROOVING DEPTH OF 9.5 MM
SYSTEM 66T



特長：

THE DIFFERENCE:
MORE POSSIBILITIES

• **6コーナーインサート**

Insert with 6 cutting edges

• **溝深さ最大9.5mm**

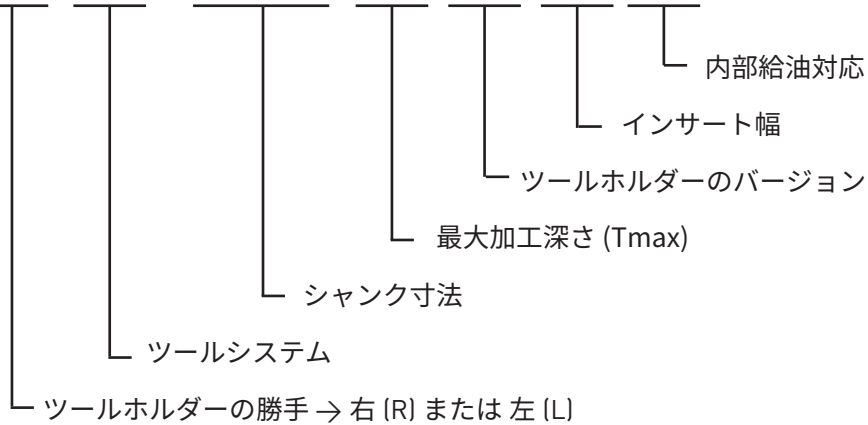
Cutting depth up to 9.5 mm

• **独自のポケット形状による
高い繰返し精度**

Precise insert seat for high
indexing accuracy

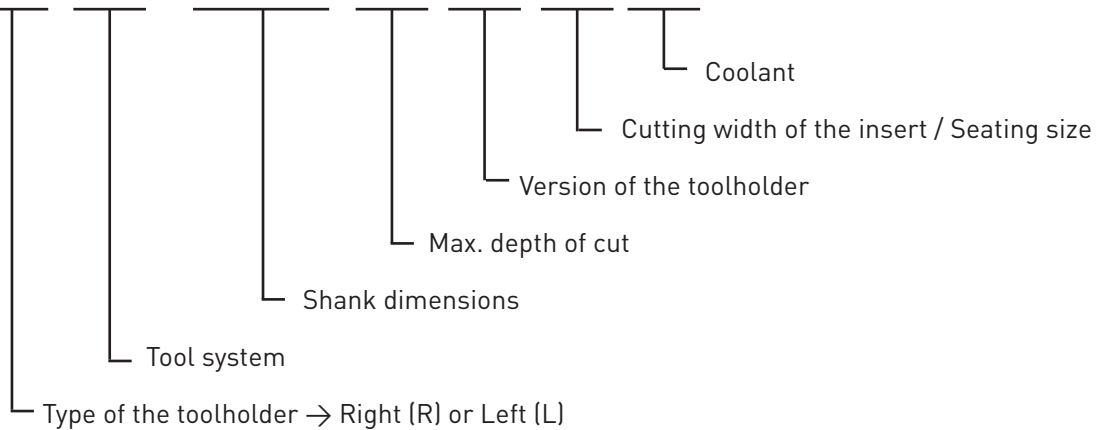
ツールホルダーの番号コード:

RH66T.2020.08.0A.20.IK



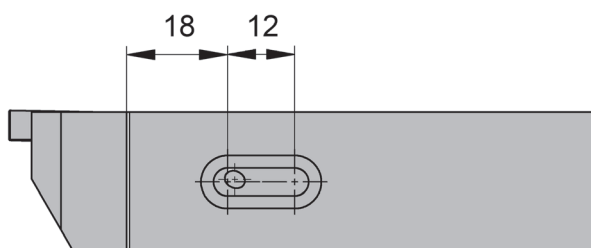
Number code of the toolholder:

RH66T.2020.08.0A.20.IK



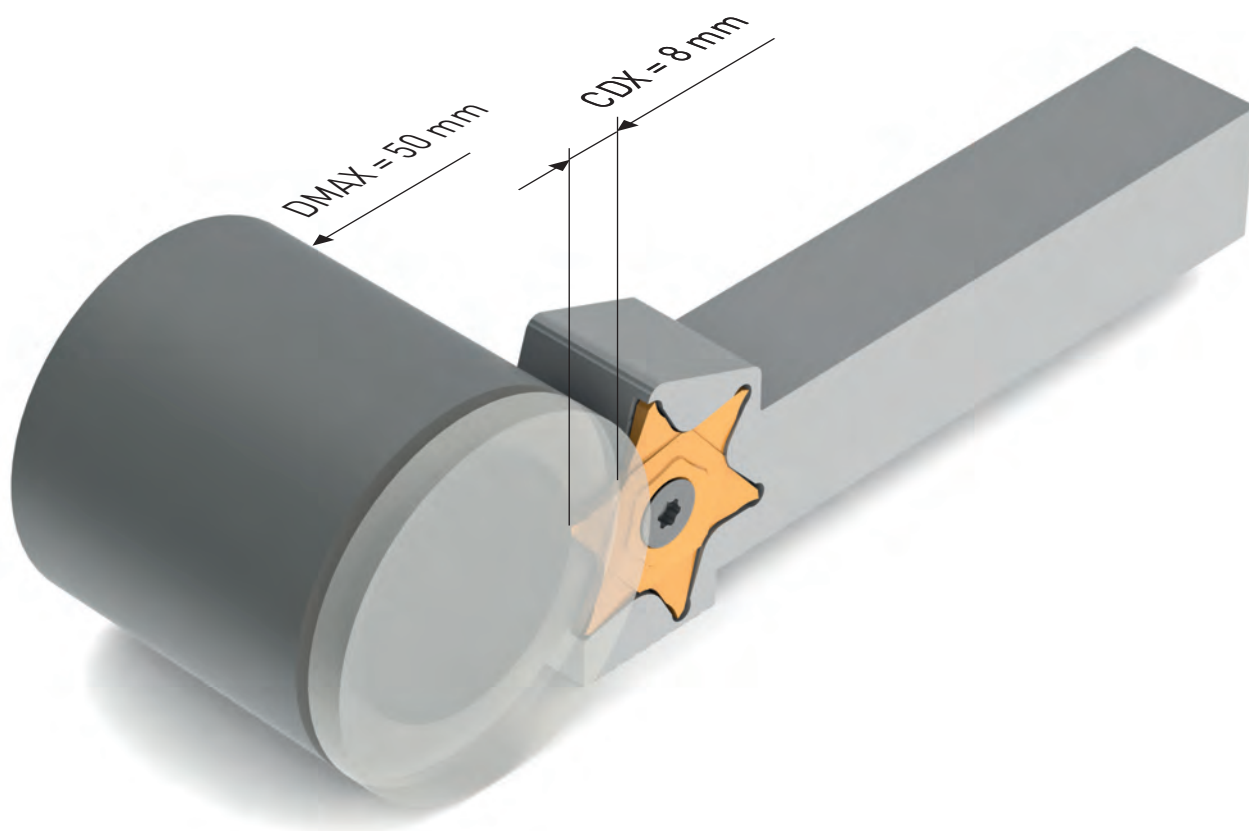
クーラント供給位置

Position of the coolant transfer



加工ワーク径と最大溝深さの相関

Cutting depth CDX in relation to workpiece diameter DMAX



DMAX	CDX
40	9,5
45	9,0
50	8,0
55	7,5
65	6,5
70	6,0
80	5,5
100	4,5

チップブレーカーと送り速度

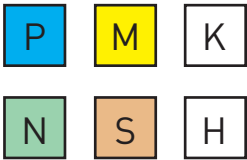
Geometries and feed rates



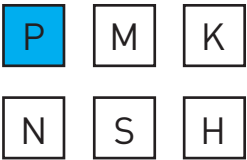
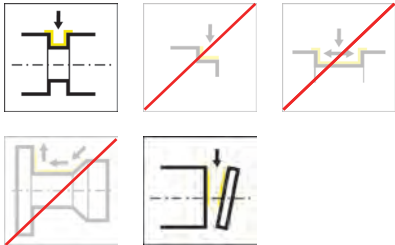
チップブレーカー 被削材
Geometry Material

送り速度 f [mm/rev]
Feed rate f [mm/rev]

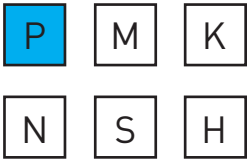
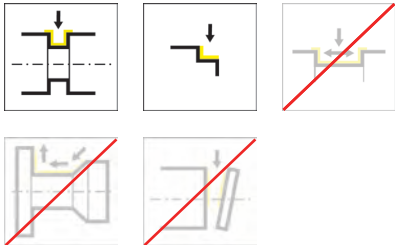
加工
Machining



0,02-0,12



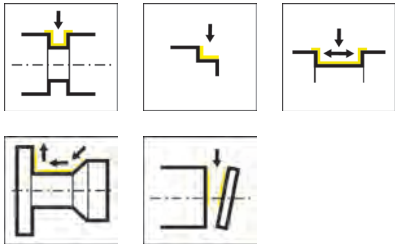
0,03-0,12

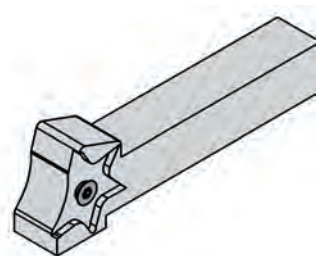
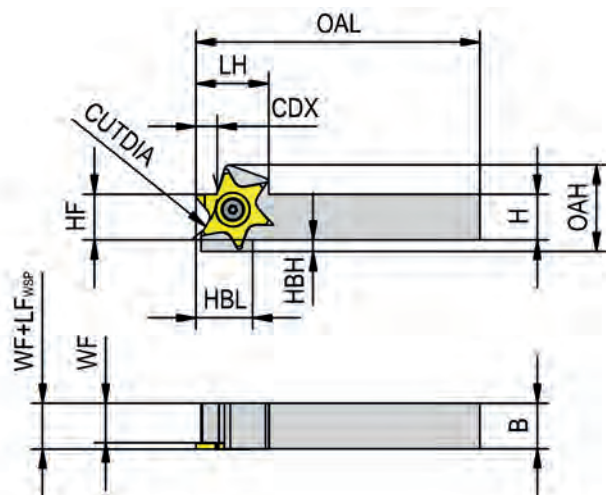
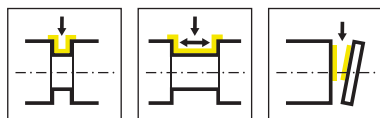


0,05-0,15



0,05-0,20



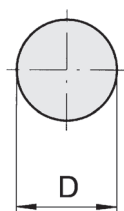


R = 右勝手バージョン図示
R = right hand version shown

L = 左勝手バージョン
L = left hand version

型式 Part number	CDX	CUTDIA	H	B	OAL	LH	HBL	HBH	WF	HF	インター フェース W Interface W
RH66T.2020.08.10	9,5	40	20	20	125	32	25	5	17,8	20	66T014N
RH66T.2020.08.20	9,5	40	20	20	125	32	25	5	17,3	20	66T024N
RH66T.2525.08.10	9,5	40	25	25	125	32	25	5	22,8	25	66T014N
RH66T.2525.08.20	9,5	40	25	25	125	32	25	5	22,3	25	66T024N
LH66T.2020.08.10	9,5	40	20	20	125	32	25	5	17,8	20	66T014N
LH66T.2020.08.20	9,5	40	20	20	125	32	25	5	17,3	20	66T024N
LH66T.2525.08.10	9,5	40	25	25	125	32	25	5	22,8	25	66T014N
LH66T.2525.08.20	9,5	40	25	25	125	32	25	5	22,3	25	66T024N

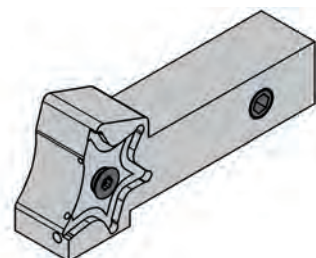
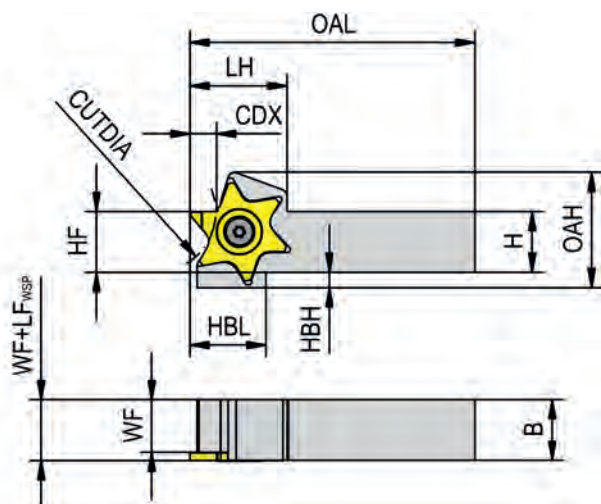
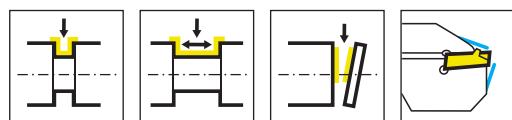
加工ワーク径と最大溝深さの相関
Grooving and parting off solid bars



DMAX	CDX
40	9,5
45	9,0
50	8,0
55	7,5
65	6,5
70	6,0
80	5,5
100	4,5

予備部品 Spare Parts

ツールホルダー Toolholder	ねじ Clamping Screw	トルクスレンチ TORX PLUS® Wrench
R/LH66T...	030.6014.T20P	T20PQ

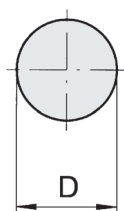


R = 右勝手バージョン図示
R = right hand version shown

L = 左勝手バージョン
L = left hand version

型式 Part number	CDX	CUTDIA	H	B	OAL	LH	HBL	HBH	WF	HF	インター フェース W Interface W
RH66T.2020.08.0A.10.IK	9,5	40	20	20	94	32	25	5	17,8	20	66T014N
RH66T.2525.08.0A.10.IK	9,5	40	25	25	109	32	25	5	22,8	25	66T014N
RH66T.2020.08.0A.20.IK	9,5	40	20	20	94	32	25	5	17,3	20	66T024N
RH66T.2525.08.0A.20.IK	9,5	40	25	25	109	32	25	5	22,3	25	66T024N
LH66T.2020.08.0A.10.IK	9,5	40	20	20	94	32	25	5	17,8	20	66T014N
LH66T.2525.08.0A.10.IK	9,5	40	25	25	109	32	25	5	22,8	25	66T014N
LH66T.2020.08.0A.20.IK	9,5	40	20	20	94	32	25	5	17,3	20	66T024N
LH66T.2525.08.0A.20.IK	9,5	40	25	25	109	32	25	5	22,3	25	66T024N

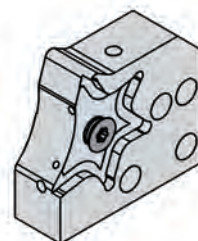
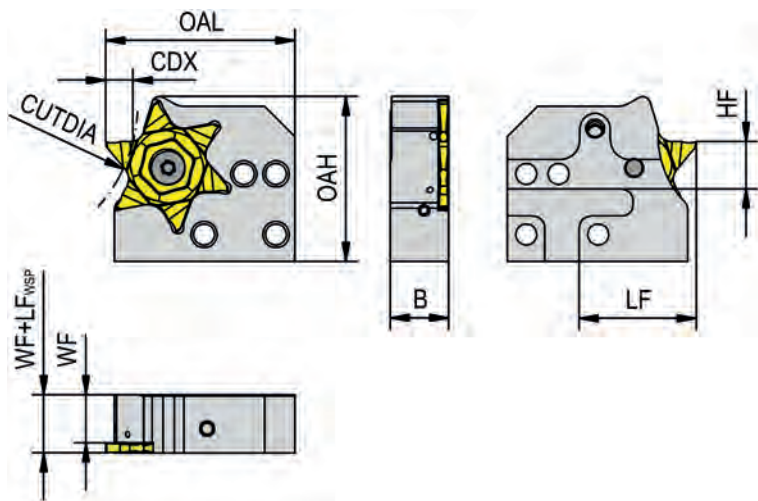
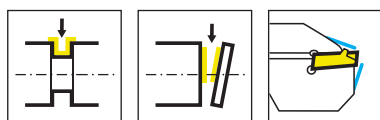
加工ワーク径と最大溝深さの相関
Grooving and parting off solid bars



DMAX	CDX
40	9,5
45	9,0
50	8,0
55	7,5
65	6,5
70	6,0
80	5,5
100	4,5

予備部品
Spare Parts

ツールホルダー Toolholder	クーラント供給部品 Coolant supply	ねじ Clamping Screw	トルクスレンチ TORX PLUS® Wrench
R/LH66T...	004.00.16	030.6014.T20P	T20PQ

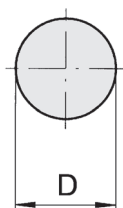


R = 右勝手バージョン図示
R = right hand version shown

L = 左勝手バージョン
L = left hand version

型式 Part number	CDX	CUTDIA	WF	OAL	LF	OAH	エ	φ	インター フェース W Interface W	インター フェース M Interface M
RNK66T.0220.08.10.IK	9,5	40	13,2	50	31	43,65	41	15,4	66T014N	22000193
RNK66T.0220.08.20.IK	9,5	40	12,7	50	31	43,65	41	15,4	66T024N	22000193
LNK66T.0220.08.10.IK	9,5	40	13,2	50	31	43,65	41	15,4	66T014N	22000293
LNK66T.0220.08.20.IK	9,5	40	12,7	50	31	43,65	41	15,4	66T024N	22000293

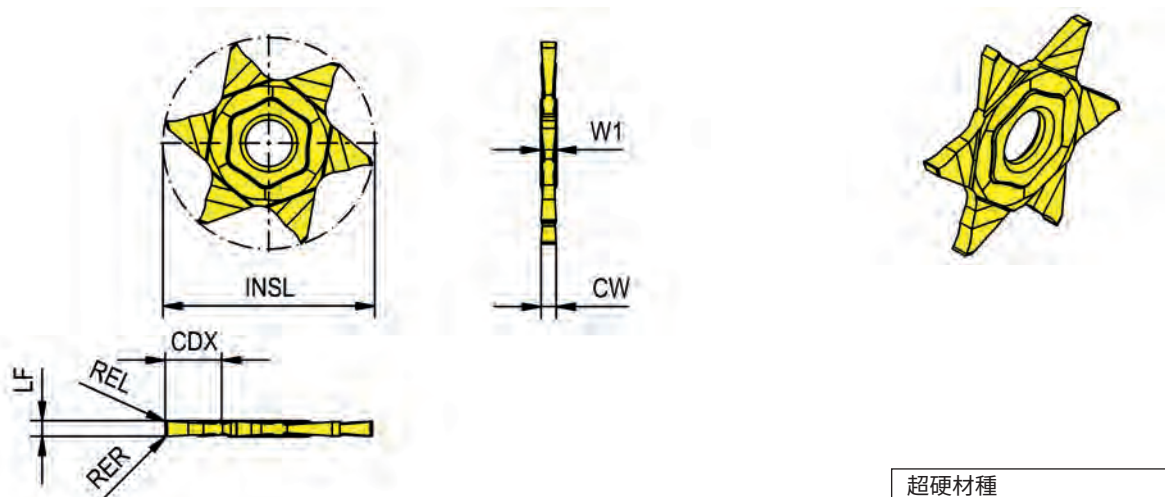
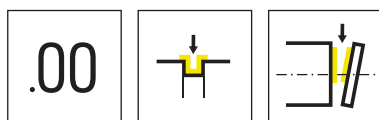
加工ワーク径と最大溝深さの相関
Grooving and parting off solid bars



DMAX	CDX
40	9,5
45	9,0
50	8,0
55	7,5
65	6,5
70	6,0
80	5,5
100	4,5

予備部品 Spare Parts

ツールホルダー Cassette	ねじ Clamping Screw	トルクスレンチ TORX PLUS® Wrench
R/LNK66T...	030.6014.T20P	T20PQ



超硬材種

Grades

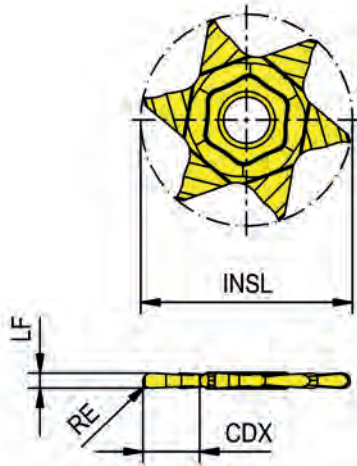
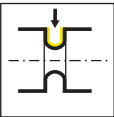
▲ 在庫品

△4週間

▲ on stock

Δ 4 weeks

[illegible]



超硬材種

Grades

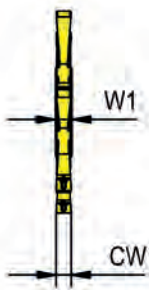
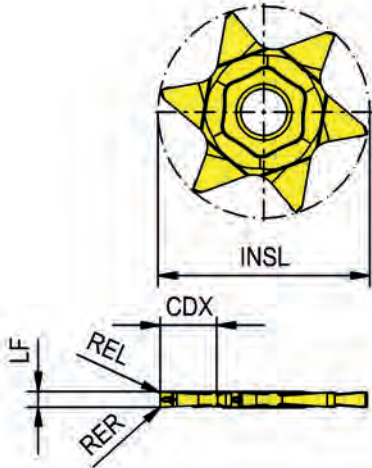
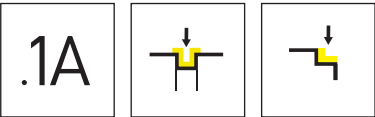
▲ 在庫品

△ 4 週間

▲ on stock

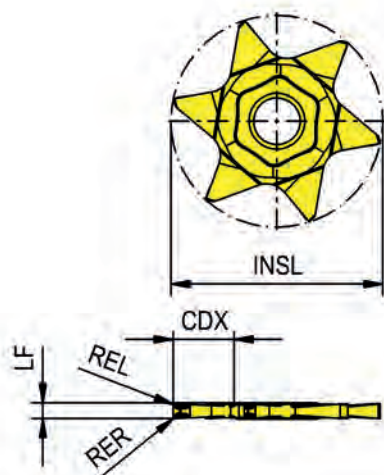
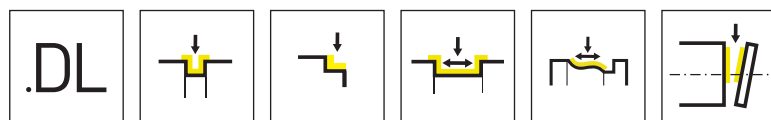
△ 4 weeks

型式 Part number	CW	CDX	RE	W1	LF	INSL	インター フェース M Interface M		EG55	IG65
S66T.0200.10	2	9,5	1	2,2	2,1	35	66T014N		▲	▲
S66T.0250.12	2,5	9,5	1,25	2,7	2,6	35	66T024N		▲	▲
S66T.0300.15	3	9,5	1,5	3,2	3,1	35	66T024N		▲	▲
								P	●	●
								M	●	●
								K	-	-
								N	-	-
								S	-	O
								H	-	-



超硬材種
Grades
▲ 在庫品 Δ 4 週間
▲ on stock Δ 4 weeks

型式 Part number	CW	CDX	REL	RER	W1	LF	INSL	インター フェース M Interface M	EG55	IG65	
S66T.0200.1A2	2	9,5	0,2	0,2	2,2	2,1	35	66T014N			
S66T.0250.1A2	2,5	9,5	0,2	0,2	2,7	2,6	35	66T024N			
S66T.0300.1A2	3	9,5	0,2	0,2	3,2	3,1	35	66T024N			
									P	●	●
									M	●	●
									K	○	○
									N	-	-
									S	-	-
									H	-	-



超硬材種

Grades

▲ 在庫品

Δ4 週間

Δ 4 weeks

[illegible]







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輸入総代理店

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